

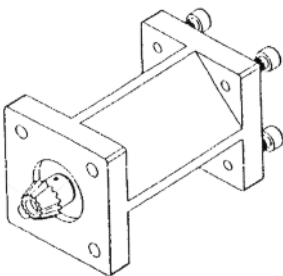
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MODELS:

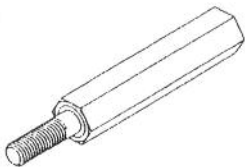
- PFM 9.0
- PFM900
- VBG620

This bulletin is for information only. Part has been discontinued.
See 50-495K and 50-492K

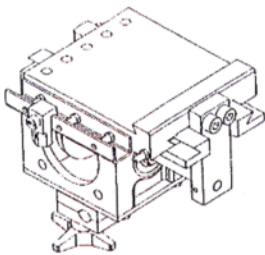
● 50-008 Ford E&F-450, 550 ARM EXTENSION KIT INSTALLATION INSTRUCTIONS



50-010 Arm Extension



**50-009 Hex Stud
Offset Spacer**



50-012 Gear Box

1. Remove micro switch for shut off cam.
2. Remove the 50-012 gearbox and spacer block from the lathe.
3. Place the 50-010 arm extension in place of the 50-012 gearbox using the bolts that were in the 50-008 kit.
4. After the 50-010 arm extension is firmly in place, place the spacer block and the removed 50-012 box on to the end of the 50-010 arm extension with the bolt from the 50-012 gearbox.
5. Put the micro switch back in place.
6. Place the 50-009 hex stud offset spacers on every other stud on the rear of the vehicle.
7. Then place the adapter on the 50-009 hex stud offset spacers and tighten down with lug nuts.
8. Attach the lathe to the adapter and start the run-out process just like normal.

NOTE: On the VBG 610/620 lathes there is not spacer block between the lathe body and the 50-012 gearbox. Some adjustment of 50-624 feed shaft could be needed for proper gear mesh in 50-012 gearbox.

Contact the Pro-Cut Service Department with any questions: 800-543-6618.



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