



ON-CAR BRAKE LATHE

This Service Information bulletin supersedes SI M34 05 16 **dated December 2016**.

MODEL

All

With Standard Brake/Discs/Rotors (Non-Drilled)

INFORMATION

The MINI Brake Lathe Package with 1250 Cutting Head, (or with G2X Electronics) manufactured by Pro Cut International LTD LLC, has been added to the MINI Equipment Program.

For the list and details of MINI approved “on-car” brake disc/rotor lathe machines, refer to MINI Equipment Program (www.minidealersolutions.com).



Attention:

The MINI approved “on-car” brake lathe has been added to your workshop’s list of required equipment (found in TIS/Tools & Equipment / MINI Workshop Equipment List).

By **February 15, 2017**, BMWNA will be providing a one-time Manufacturer’s discount of \$1,500 per dealer applied as a miscellaneous credit to your dealer’s non-vehicle billing account. This discount should be used for the purchasing of one of the approved machines listed in the **Equipment Program**.

In exchange for this discount, all dealers will be required to submit a purchase order for the On-Car Brake lathe by **April 15th, 2017**.

On **May 1, 2017**, all MINI dealers will be required to follow the corresponding service information bulletins. Any rotors submitted for reimbursement under Warranty will be subject to review by the Warranty Parts Return Center and subject to debit, if found suitable for machining.

If you have any concerns about making the purchase of the On-Car Brake Lathe, please contact the Warranty Department at warrantydealerreviews@bmwna.com.



Note:

With an introduction of the MINI approved “on-car” brake lathe equipment, the brake pad maintenance service procedure has been revised to include resurfacing of the brake discs/rotors as an alternative to their replacement.

For a comprehensive new repair procedure, including full Warranty Information, **refer to [SIM34 04 16](#)**


(“Brake Pad Maintenance Services: Brake Disc Resurfacing Guidelines”).



Attention:

MINI Dealers which have already purchased MINI Brake Lather Package (1250 Cutting Head, or G2X Electronics) have to use the new brake service repair process, as per SIM34 04 16.

Replaced rotors will be requested by the Warranty Parts Return Center for inspection, and if found qualified for resurfacing, they will be debited.

	<p>1250 Precision Cutting head with extendable tool arms for larger rotors and built in micrometer with live thickness display.</p> <p>Comes with 3 Adapter package for all late model MINI Products. Comprehensive tool and accessory kit includes everything needed for all models.</p> <p>Patented one touch Lateral Run Out (LRO) compensation- Press one button and the latest PFM lathes compensate in less than 30 seconds.</p> <p>DRO “Live” digital computer display-displays actual live LRO of machine & tracks # of compensations and duration.</p> <p>Custom Calibrated Rate Sensor-Locks lathe in at .001” or less LRO every time you compensate for factory perfect cuts.</p> <p>Custom Calibrated Rate Sensor-Locks lathe in at .001” or less LRO every time you compensate for factory perfect cuts.</p>
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WARRANTY INFORMATION

For information only

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